

Date: Monday, 3/6/2006 1:56:22 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TAG
Job Number	: 26086		
Estimate Number	: 11157		
P.O. Number	: N/A	Part Number	: D32421
This Issue	: 3/6/2006 S.O. No. : N/A	Drawing Number	: D3242 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 25966	Material	: N/A
Written By	: <u>See comment below</u>	Due Date	: 3/24/2006
Checked & Approved By	: <u>06.03.06</u>	Qty:	40 Um: Each
Comment	: Est. A04.02.20 New issue KJ/DS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 740
 D3242-1 Tag as per Dwg D3242

Material: Hyland Industries M0100482 urethane coated nylon (orange color); use 0.25" high black lettering

Possible Supplier: Tulmar Safety Systems Inc.

Material release note is required

2.0	D32421P	Tag
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Tag

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
 Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 417

C 206103/27

(40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 26/03/28

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 3/6/2006 1:56:22 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAG

Job Number: 26086

Part Number: D32421

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

⑨ 06/03/28 ⑩

Job Completion



U 06-03-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

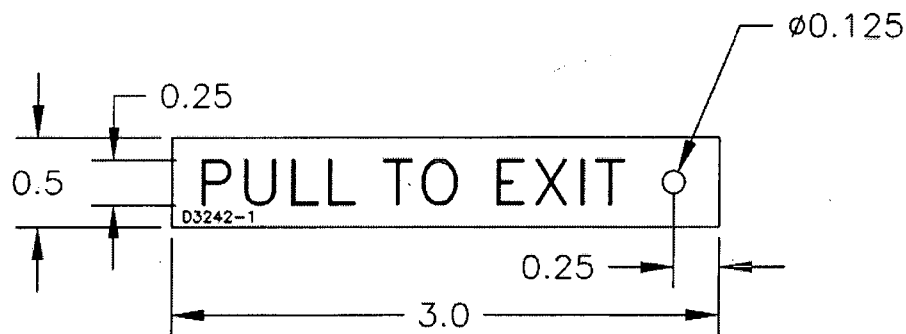
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3242	REV. B SHEET 1 OF 1
DATE 04.02.09		TITLE TAG	SCALE 1:1
A	04.01.06	NEW ISSUE	
B	04.02.09	RE-DESIGN	

RELEASED
04.02.11 #

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26086

D3242-1 TAG

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100482 URETHANE COATED NYLON (ORANGE COLOR); USE 0.25" HIGH BLACK LETTERING
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

COPY

Packing Slip No.

21431

Ship Date

21-Mar-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.	Customer PO Number	Ship Via	PPD/COL	Release Note No.
16973	10-Mar-06	CDART100	Barney Bangs	PO00000740	Pick-Up		R92-21431
Item No.	Qty	UOM	Qty Shipped/Returned	Description	Qty Backordered		

5385

40

EA

40

Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

P/N D32421P

REV B

✓
CYdel 103/21

Lot No: BATCH0000000007 Qty: 26

Lot No: BATCH0000000008 Qty: 14

Signature: Type Charbonneau

RELEASE NOTE

TJLMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.

R92-21431

Ship Date

21-Mar-06

Bill No:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

613-632-3336

Order No. 16973	Order Date 10-Mar-06	Customer No. CDART100	Sales Rep. Barney Bangs
Customer PO Number PO00000740	Ship Via Pick-Up	Packing Slip No. 21431	
Item No. 5385	Qty 40	UOM EA	Qty Shipped/Returned 40
Description Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1. Drawing No: D3242 P/N D32421P REV B			Qty Backordered

Lot No: BATCH0000000007 Qty: 26 / **Lot No:** BATCH0000000008 Qty: 14 /

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Haliberto
Authorized Inspector

21-Mar-06

Date

26-03-24